





Power Goals for NASA's Exploration Program

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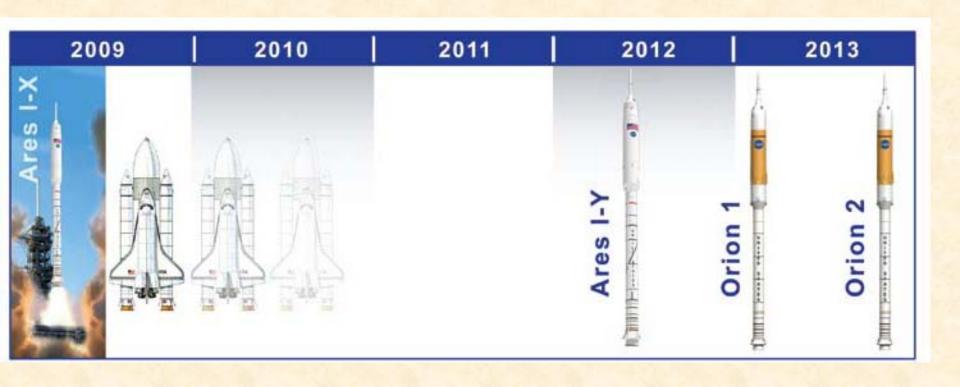


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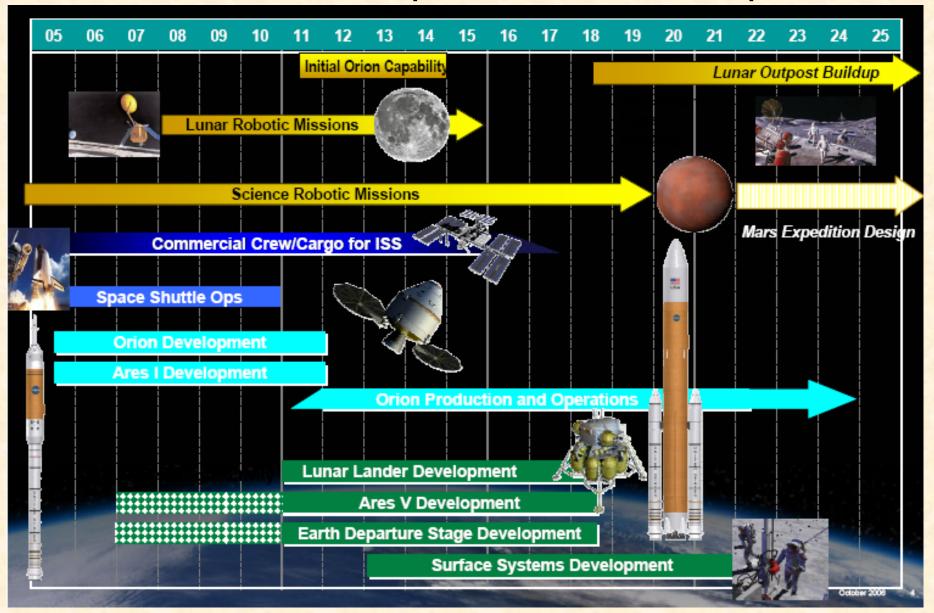
Outline

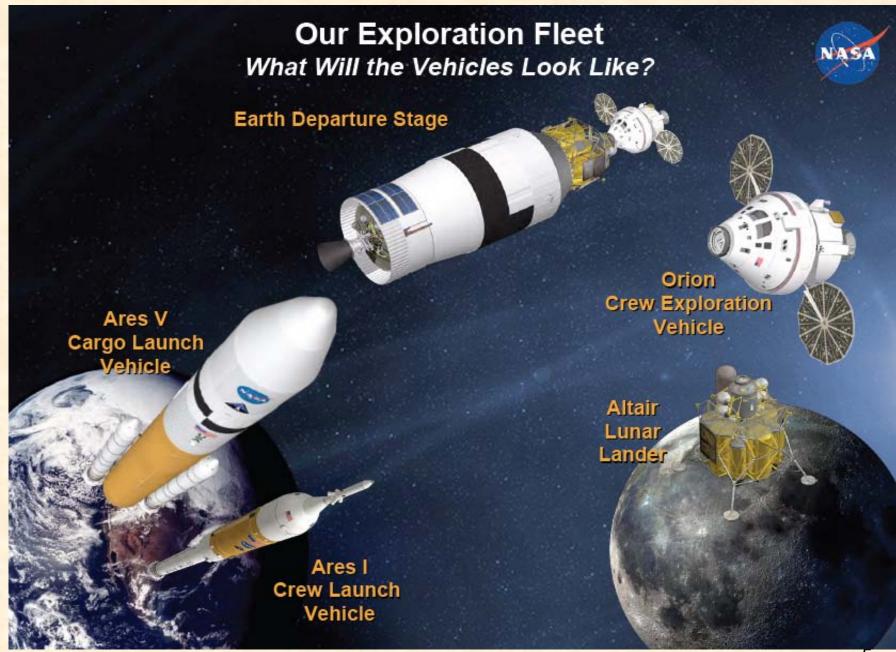
- Exploration Program
- Power Needs (Customers)
- Safety for Manned Space Missions
- Technology Programs to Achieve Safe Power Goals
- Collaborative work
- Summary and Conclusions

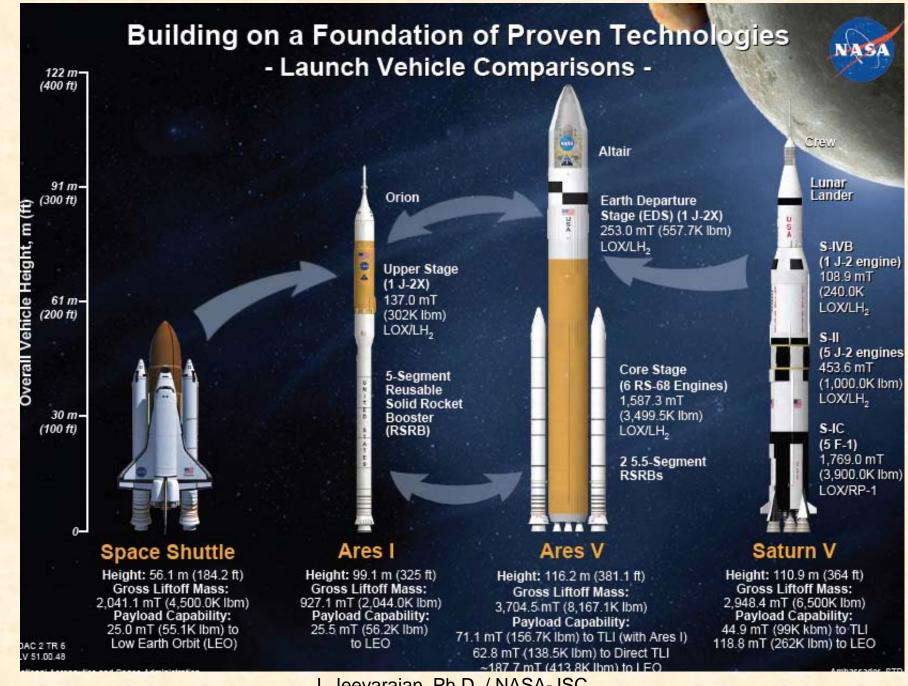
Exploration Program



NASA'S Exploration Roadmap

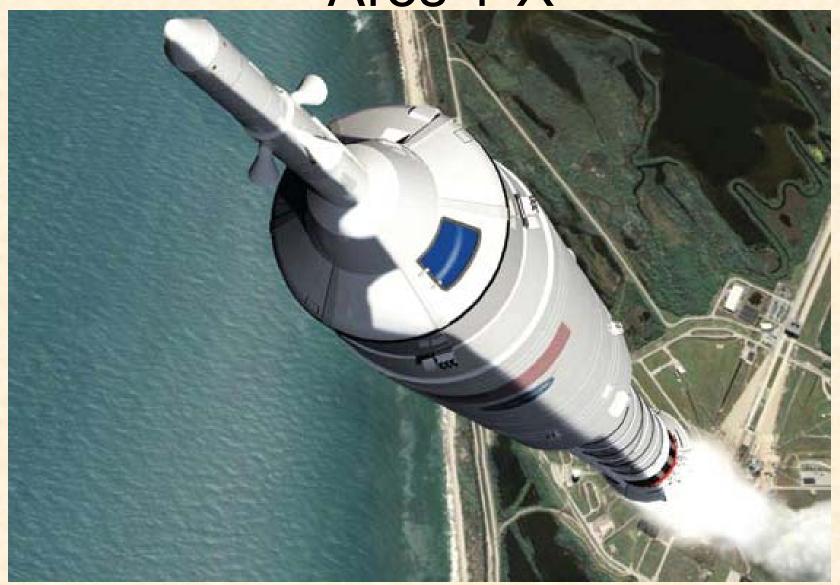




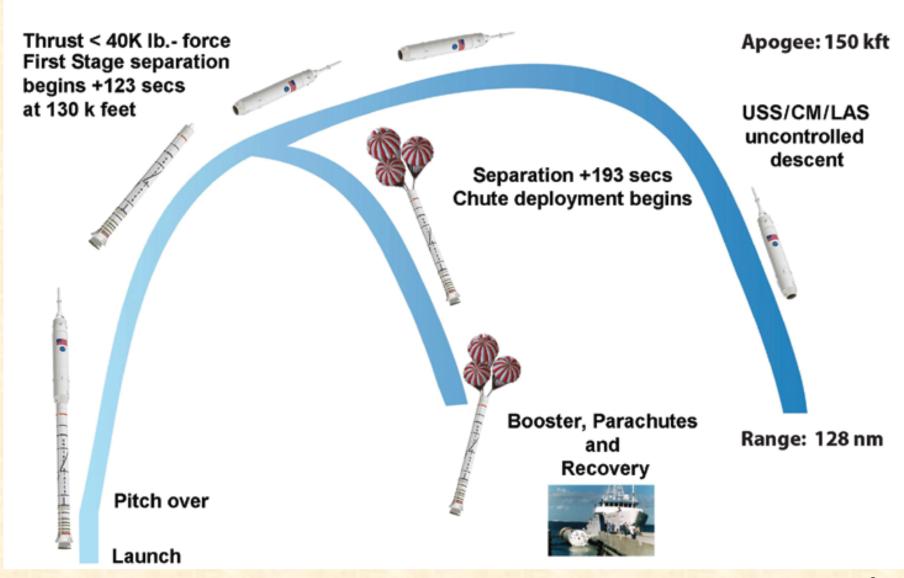


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Ares 1-X



Ares 1-X





Ares

Serves as the long term crew launch capability for the U.S.

• 5 Segment Shuttle Solid Rocket **Booster**

New liquid oxygen / liquid hydrogen upperstage

J2X engine

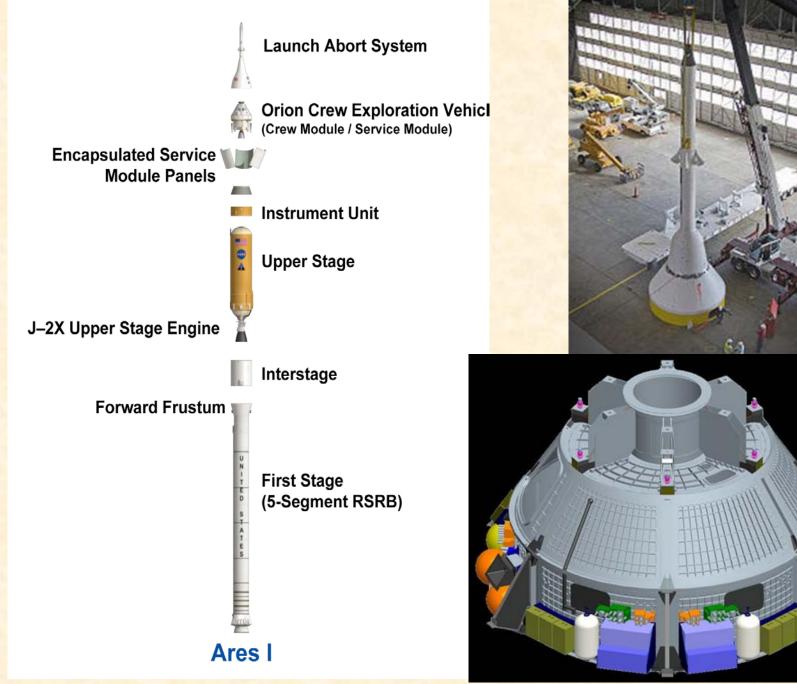
Large payload capability



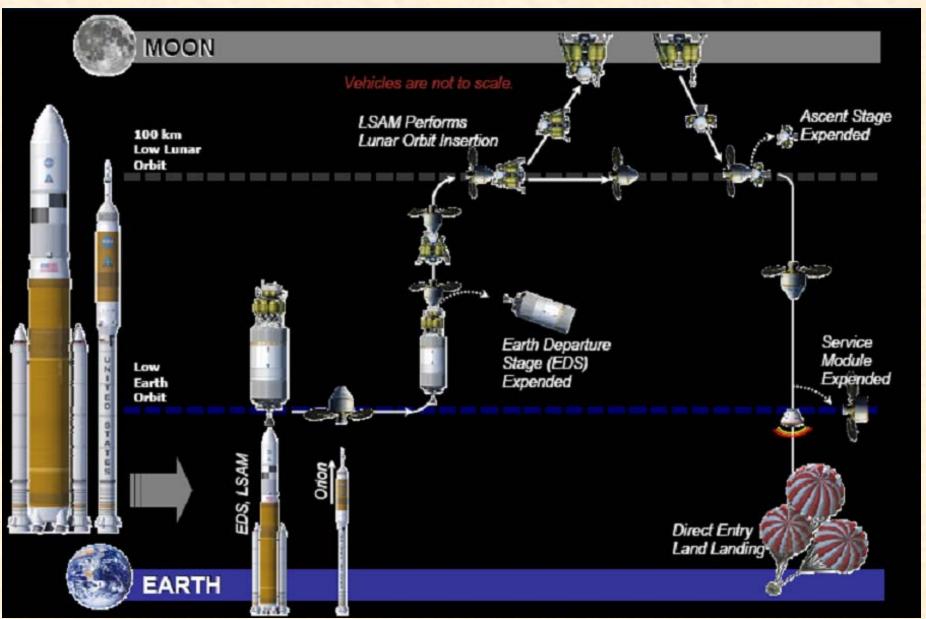
Orion CEV and ISS



- Transport up to 6 crew members on Orion for crew rotation
- 210 day stay time
- Emergency lifeboat for entire ISS crew
- Deliver pressurized cargo for ISS resupply

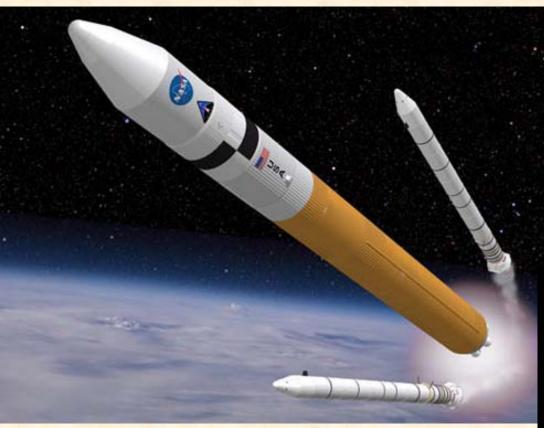


Typical Mission Sequence



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Ares V



- 5 Segment Shuttle Solid Rocket Boosters
- Liquid Oxygen / liquid hydrogen core stage
 - Heritage from the Shuttle External Tank
 - RS68 Main Engines

Payload Capability

- 106 metric tons to low Earth orbit
- 131 Metric tons to low Earth orbit using Earth departure stage
- 53 metric tons trans-lunar injection capability using Earth departure stage

Can be certified for crew if needed



Composite Payload Shroud

Ares V



Altair Lunar Lander



Earth Departure Stage LOx/LH₂ 1 J-2X Engine AI-Li Tanks Composite Structures



Loiter Skirt



Composite Interstage



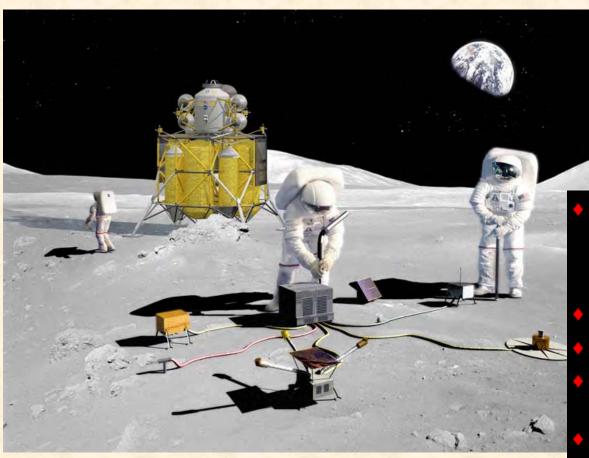
Core Stage LOx/LH₂ 6 RS-68B Engines AI-Li Tanks Composite Structures

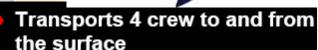
2 5.5-Segment RSRBs



Earth Departure Stage with Altair and CEV

Altair Lunar Lander





Descent Module

Ascent Module

- · Seven days on the surface
- · Lunar outpost crew rotation
- Global access capability
- Anytime return to Earth
- Capability to land 20 metric tons of dedicated cargo
- Airlock for surface activities
- Descent stage:
 - Liquid oxygen / liquid hydrogen propulsion
- Ascent stage:
 - Storable Propellants

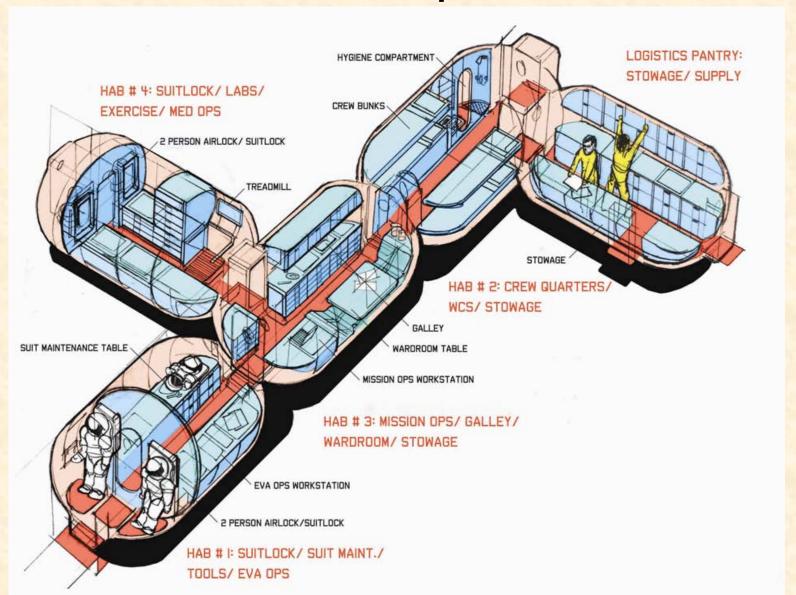
Lunar Mobility







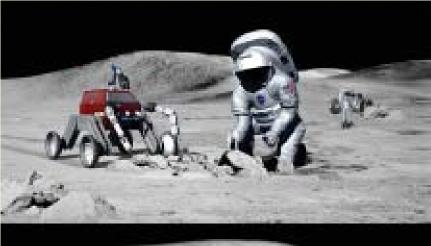
Lunar Outpost



Lunar Missions

- Regaining and extending operational experience in a hostile planetary environment
- Developing capabilities needed for opening the space frontier
- **Preparing for human exploration of Mars**
- Science operations and discovery

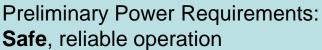






Lunar Surface Systems (Mobility) Pressurized Rover





>150 Wh/kg at battery level

~ 500 cycles

Operation Temp: 0 to 30 C Maintenance-free operation



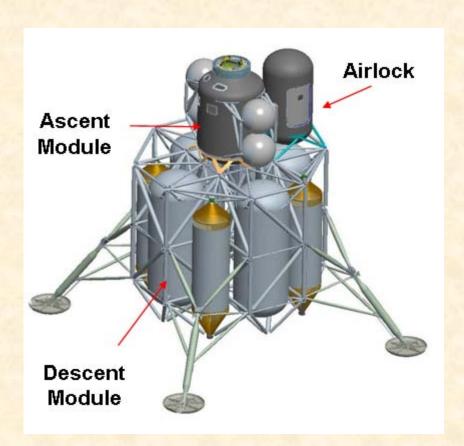
Altair Lunar Lander Ascent Module

Preliminary Power Requirements for Minimum capability (no redundancy):

- Safe, reliable operation
- 14 kWh energy, delivered
- 1.67 kW average and 2 kW peak power
- Mass allocation: 67 kg
- Volume allocation: 45 liters
- 7 hours continuous operation
- 1 cycle
- Operation over 0 30 degrees C
- Operation in 0 1/6 G

Ascent Stage: Batteries

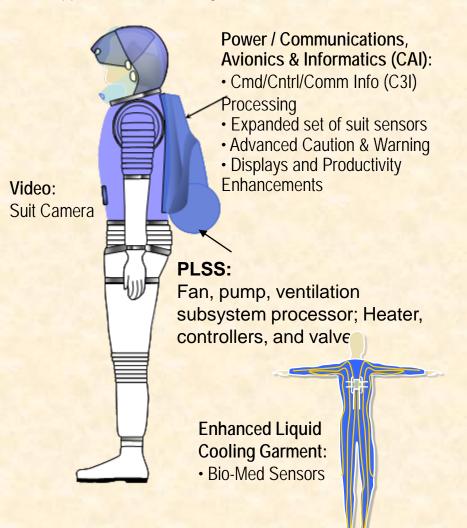
(Current baseline is
Primary Lithium Battery with plan
to change to rechargeable Li-ion)
Required to provide contingency power
for descent stage and translunar
insertion; expect peak power growth;
Rechargeable provides greater ability
to test before flight.



Extravehicular Activity (EVA) Suit Lunar EVA 2nd Configuration

Enhanced Helmet Hardware:

- Lighting
- Heads-Up-Display
- Soft Upper Torso (SUT) Integrated Audio



Preliminary Power Requirements:

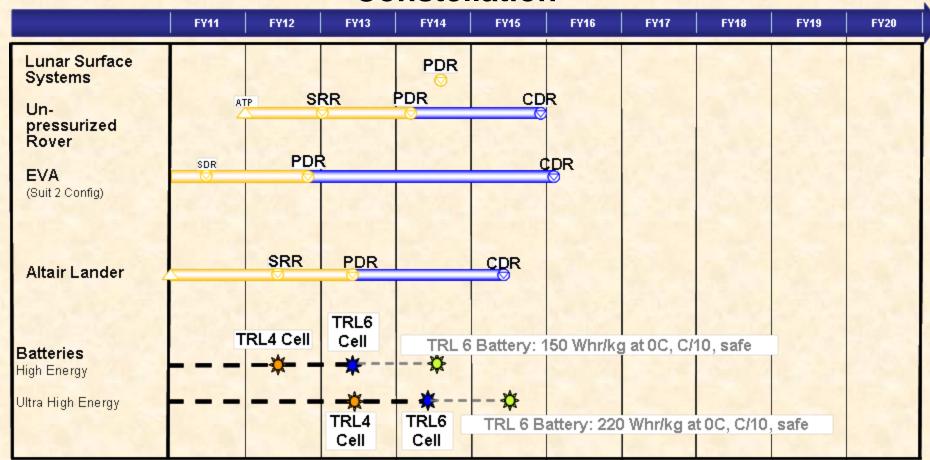
- Safe, reliable operation
- 1155 Whr energy, delivered
- 145 W average and 233 W peak power
- Mass allocation: 5 kg
- Volume allocation: 1.6 liters
- 8 hour operation per sortie
- 100 cycles (operation every other day for 6 mos.)
- Operation over 0 30 degrees C

Current Suit Batteries:

EMU: 20.5 V; min 26.6 Ah (7 hr EVA), 9A peak, 5 yr, <15.5 lbs, 30 cycles

SAFER:42 V; 4.2 Ah (in emergency only) REBA: 12.5 V, 15 Ah, (7 hr EVA); 5 yr, ~6 lbs EHIP:6 V, 10.8 Ah; (7 hr EVA); 5 yr, ~1.8 lbs

Exploration Technology Development Program (ETDP) Energy Storage Battery Development Schedule for Constellation



PDR: Preliminary Design Review

CDR: Critical Design Review

SRR: System Requirements Review

TRL: Technology Readiness Level

Key Performance Parameters for Battery Technology Development

Li(Li_{0.17}Ni_{0.25}Mn_{0.58})O₂:

320 mAh/g MCMB

-50°C to +40°C

Battery values are assumed at 100% DOD, discharged at C/10 to 3.0 volts/cell, and at 0°C operating conditions

"Ultra-High Energy" = Exploration Technology Development Program cathode with Silicon composite anode

= Exploration Technology Development Program cathode with MCMB graphite anode

n/a

n/a

Assumes prismatic cell packaging for threshold values. Goal values include lightweight battery packaging.

240 mAh/g at C/10 & 25°C

Li(Li_{0.2}Ni_{0.13}Mn_{0.54}Co_{0.13})O₂:

250 mAh/g at C/10 & 25°C 200 mAh/g at C/10 & 0°C

450 mAh/g Si composite

260 Wh/kg at C/10 & 0 C

280 mAh/g at C/10 & 0 C

1000 mAh/g at C/10 0 C

320 Wh/I "High-Energy"

390 Wh/I "High-Energy"

23

Revised 06/02/2008

420 Wh/I "Ultra-High"

530 Wh/I "Ultra-High"

0°C to 30°C

with Si composite

"Ultra-High Energy"

180 Wh/kg at C/10 & 0 C

260 mAh/g at C/10 & 0 C

600 mAh/g at C/10 & 0 C

270 Wh/I "High-Energy"

385 Wh/I "High-Energy"

360 Wh/I "Ultra-High"

460 Wh/I "Ultra-High"

0°C to 30°C

with Si composite

"Ultra-High Energy"

Customer Need	Performance Parameter	State-of-the-Art	Current Value	Value	Goal
Safe, reliable operation	No fire or flame	Instrumentation/control- lers used to prevent unsafe conditions. There is no non- flammable electrolyte in SOA	Preliminary results indicate a moderate reduction in the performance with flame retardants and non-flammable electrolytes	Benign cell venting without fire or flame and reduce the likelihood and severity of a fire in the event of a thermal runaway	Tolerant to electrical and thermal abuse such as over-temperature, overcharge, reversal, and external short circuit with no fire or flame
Specific energy Lander: 150 – 210 Wh/kg 10 cycles	Battery-level specific energy*	90 Wh/kg at C/10 & 30 C 83 Wh/kg at C/10 & 0 C (MER rovers)	130 Wh/kg at C/10 & 30 C 120 Wh/kg at C/10 & 0 C	135 Wh/kg at C/10 & 0 C "High-Energy"** 150 Wh/kg at C/10 & 0 C "Ultra-High Energy"**	150 Wh/kg at C/10 & 0 C "High-Energy" 220 Wh/kg at C/10 & 0 C "Ultra-High Energy"
Rover: 150 – 200 Wh/kg	Cell-level specific energy	130 Wh/kg at C/10 & 30 C 118 Wh/kg at C/10 & 0 C	150 Wh/kg at C/10 & 0°C	165 Wh/kg at C/10 & 0 C "High-Energy"	180 Wh/kg at C/10 & 0 C "High-Energy"

140 - 150 mAh/g typical

320 mAh/g (MCMB)

250 Wh/I

320 Wh/I

-20°C to +40°C

Cathode-level

Li(Li,NiMn)O₂

Anode-level

Battery-level

energy density

density

Operating

temperature

"High-Energy"

Cell-level energy

specific capacity

specific capacity

EVA: 200 - 300 Wh/kg 100 cycles

Energy density

EVA: 240 - 400 Wh/I

Lander: 311 Wh/l Rover: TBD

Operating

environment 0°C to 30°C, Vacuum

ETDP Li-ion Cell Development

- Component-level goals are being addressed through a combination of NASA in-house materials development efforts, NASA Research Announcement contracts (NRA), and grants
- Materials developed will be delivered to NASA and screened for their electrochemical and thermal performance, and compatibility with other candidate cell components
- Other activities funded through NASA can be leveraged NASA Small Business Innovative Research (SBIR) Program and Innovative Partnership Program (IPP)
- Leveraging off other government programs (DOD, DOE) for component-level technology
- Leveraging off other venues through Space Act Agreements (SAA) that involve partnerships with industry partners such as Exxon; nonprofit organizations such as Underwriters Laboratory (UL), etc.

Safety Component Development Led by NASA JSC (Judy Jeevarajan)

- Development of internal cell materials (active or inactive) designed to improve the inherent safety of the cell
- Functional components designed to shut down cell in case of overcharge, over- current, or over-temperature
- Standardize safety test methodologies

Current State for Safety of Li-ion Batteries

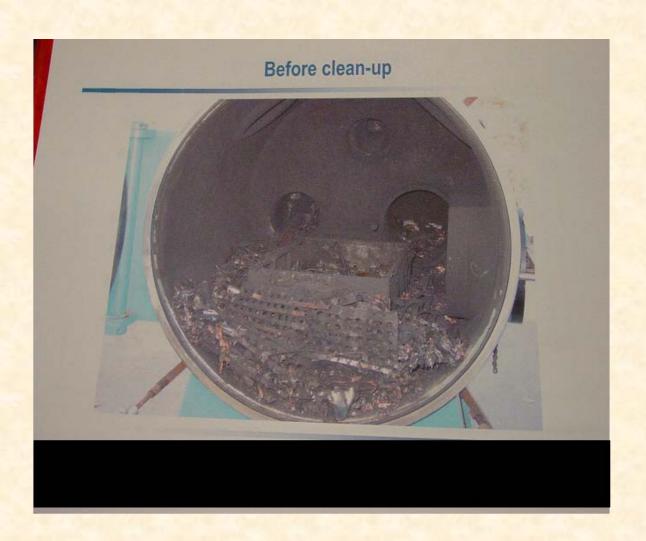
Although the chemistry is one that can provide very high energy density at this time, it is not the safest

 NASA human-rated safety requirement is two-fault tolerance to catastrophic failures – leakage of electrolyte (toxicity hazard), fire, thermal runaway

Hazards encountered during

- Overcharge/overvoltage
- External shorts
- Repeated overdischarge with subsequent overvoltage
- High thermal environments
- Internal Shorts

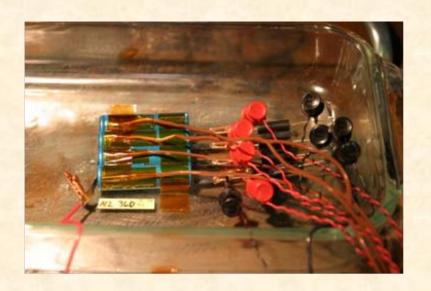
Overcharge of Battery Module



Charge: C/5
To 4.4 V/Cell
Overcharge limit:
5.5 V/Cell
Thermal runaway
after 4.8 V/Cell
Highest temp
Observed before
thermal
runaway: 248 °C

41S 5P

Overcharge of Li-ion Cell Module

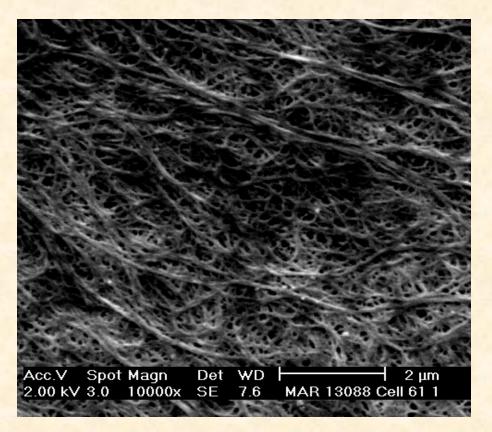








Current Separators in Commercial-off-the-Shelf Li-ion Cells



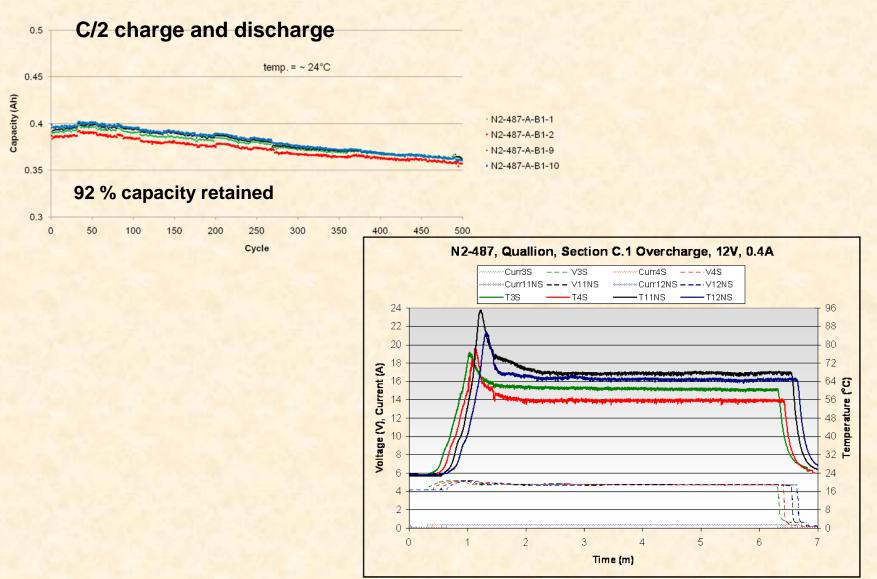
Acc.V Spot Magn Det WD 2.00 kV 3.0 10000x SE 7.0 MAR 13088 Cell 65 6

Unactivated Separator

Activated Separator

Shut-down temperature is very close to temperature at which initiation of thermal runaway occurs.

SafeLyte® Additive (IPP)



Composite Thermal Switch (SBIR)

Now: 2009 ETDP NRA (NASA Research Announcement)

Giner Inc.

Development and demonstration of a composite thermal switch for lithium-ion and lithium primary batteries to increase the safety of these batteries by an increase in resistance at high temperatures.

Coating for Improved Cathode Safety (2009 ETDP NRA)

Physical Sciences Inc.

Development and demonstration of a nanomaterial coating over the traditional cathode particles to improve performance and safety.

Screening for Internal Shorts

- NASA –JSC uses vibration method for screening against cell internal shorts.
- Other methods used that can provide screening for internal shorts are X-rays and CT scans.
- NASA-JSC also uses a crush test method for determining the tolerance of a cell chemistry /design to internal shorts.
- Foresee collaboration with UL in the near future to standardize the method for determining tolerance of li-ion cells to internal shorts.

Summary

- Exciting Future Programs ahead for NASA
- Power is needed for all Exploration vehicles and for the missions.
- For long term missions as in Lunar and Mars programs, safe, high energy/ultra high energy batteries are required.
- Safety is top priority for human-rated missions
 - Two-fault tolerance to catastrophic failures is required for humanrated safety
- To meet power safety goals inherent cell safety may be required; it can lessen complexity of external protective electronics and prevents dependency on hardware that may also have limitations.
- Inherent cell safety will eliminate the need to carry out screening of all cells (X-rays, vibration, etc.)

Acknowledgment

Exploration Program photos and information

– courtesy of NASA Publications and
Presentations; NASA Ambassador
packages